Carbon Canister Vapor Polisher

Installation and Maintenance Guide
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FOR INSTALLATIONS IN THE STATE OF CALIFORNIA

Please refer to the California Air Resources Board Vapor Recovery Certification Phase II EVR Executive Order web site (www.arb.ca.gov/vapor/oe-evrphasell.htm) for the latest manual revisions pertaining to Executive Order VR 203 (VST Phase II EVR System) and VR 204 (VST Phase II EVR System Including ISD System).

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**Contractor Certification Requirements**

<table>
<thead>
<tr>
<th>Veeder-Root Contractor Certification Requirements</th>
<th>Installer Certification</th>
<th>ATG Technician Certification</th>
<th>VR Vapor Products Certification</th>
</tr>
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<tbody>
<tr>
<td>Install ISD</td>
<td>X</td>
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<tr>
<td>Install PMC</td>
<td>X</td>
<td>X</td>
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<tr>
<td>Install CCVP</td>
<td>X</td>
<td>X</td>
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</tr>
<tr>
<td>Install Wireless ISD/PMC</td>
<td>X</td>
<td>X</td>
<td></td>
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<tr>
<td>Installation Checkout</td>
<td>X</td>
<td>X</td>
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<tr>
<td>ATG Startup / Training / Service</td>
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<tr>
<td>ISD Startup / Training / Service</td>
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<tr>
<td>PMC Startup / Training / Service</td>
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<td>CCVP Startup / Training / Service</td>
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<td></td>
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<tr>
<td>Wireless ISD/PMC Startup / Training / Service</td>
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<tr>
<td>Install Pressure Sensor (ATG)</td>
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<td>Maintain Pressure Sensor (ATG)</td>
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<td>Calibrate Pressure Sensor (ATG)</td>
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<td>Clear ATG Pressure Sensor Alarm (ATG)</td>
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<tr>
<td>Clear ISD/PMC Alarms (ISD/PMC)</td>
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<td>X</td>
<td></td>
</tr>
</tbody>
</table>

1. Perform wiring and conduit routing; equipment mounting
2. Inspect wiring and conduit routing; equipment mounting
3. Turn power on, program and test the systems
4. Provide supervised field experience in service techniques and operations
5. Troubleshoot and provide routing maintenance

**Warranty Registrations** may only be submitted by selected Distributors. Certified installers are required to provide the GDF operator with the completed Equipment Warranty Notice, form 577013-868, for their records.

**Related Documents**

- 576013-879 TLS-3XX Series Consoles Site Prep Manual
- 577013-949 In-Station Diagnostics Install, Setup & Operation Manual
- 577013-948 Pressure Management Control Install, Setup and Operation Manual
- 576013-858 Direct Burial Cable Installation Guide
- 577013-964 TLS RF Wireless 2 System (W2) Installation Manual
- 331940-012 TLS RF System Control Drawing
# Safety Precautions

The following safety symbols may be used throughout this manual to alert you to important safety hazards and precautions.

<table>
<thead>
<tr>
<th>EXPLOSIVE</th>
<th>FLAMMABLE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fuels and their vapors are extremely explosive if ignited.</td>
<td>Fuels and their vapors are extremely flammable.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>ELECTRICITY</th>
<th>TURN POWER OFF</th>
</tr>
</thead>
<tbody>
<tr>
<td>High voltage exists in, and is supplied to, the device. A potential shock hazard exists.</td>
<td>Live power to a device creates a potential shock hazard. Turn Off power to the device and associated accessories when servicing the unit.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>READ ALL RELATED MANUALS</th>
<th>USE SAFETY BARRICADES</th>
</tr>
</thead>
<tbody>
<tr>
<td>Knowledge of all related procedures before you begin work is important. Read and understand all manuals thoroughly. If you do not understand a procedure, ask someone who does.</td>
<td>Unauthorized people or vehicles in the work area are dangerous. Always use safety cones or barricades, safety tape, and your vehicle to block the work area.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>WARNING</th>
<th>WEAR EYE PROTECTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Heed the adjacent instructions to avoid damage to equipment, property, environment or personal injury.</td>
<td>Wear eye protection when working with pressurized fuel lines or epoxy sealant to avoid possible eye injury.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>INJURY</th>
<th>GLOVES</th>
</tr>
</thead>
<tbody>
<tr>
<td>Careless or improper handling of materials can result in bodily injury.</td>
<td>Wear gloves to protect hands from irritation or injury.</td>
</tr>
<tr>
<td>WARNING</td>
<td></td>
</tr>
<tr>
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</tbody>
</table>

This product is to be installed and operated in the highly combustible environment of a gasoline station where flammable liquids and explosive vapors may be present.

**WARNING**

ATTEMPTING TO SERVICE TANK MONITORS AND EQUIPMENT WITHOUT PROPER TRAINING CAN CAUSE DAMAGE TO PROPERTY, ENVIRONMENT, RESULTING IN PERSONAL INJURY OR DEATH.

The following hazards exist:

1. Electrical shock resulting in serious injury or death may result if power is on during installation and the device is improperly installed.
2. Product leakage could cause severe environmental damage or explosion resulting in death, serious personal injury, property loss and equipment damage.

Observe the following precautions:

1. Read and follow all instructions in this manual, including all safety warnings.
2. Comply with all applicable codes including: the National Electrical Code; federal, state, and local codes; and other applicable safety codes.
3. Before installing this device, turn Off, tag/lock out power to the system, including console and submersible pumps.
4. To protect yourself and others from being struck by vehicles, block off your work area during installation or service.
5. Substitution of components may impair intrinsic safety.
Before You Begin

- Comply with all recommended safety practices identified by OSHA (Occupational Safety and Health Administration) and your employer.

- The canister can only be installed in systems with a vapor recovery vent stack fitted with a UL Listed pressure/vacuum (P/V) valve that complies with California Air Resources Board (CARB) requirements and operates between -8 and +6 inches water column. The outlet of the carbon canister vapor valve has the same classified area requirements as the P/V valve per figure 3 and is subject to approval by the local authority having jurisdiction.

- Where separate intrinsically safe circuits are installed in the same raceway they must be segregated in accordance with Article 504 of the NEC.

- Review and comply with all the safety warnings in the installation manuals and any other national, state or local requirements.

- Consult figure 4 along with the National Electrical Code and the compliance section of 576013-879 TLS-3XX Series Consoles Site Prep Manual before installing the CCVP into the hazardous location. If the Carbon Canister is being wired directly to a TLS console, a 2-conductor, 18 AWG shielded cable must be installed in intrinsically safe conduit from the intrinsically safe wiring compartment of the TLS console to the carbon canister. Use of direct burial cable may be subject approval by the local authority having jurisdiction. See manual 576013-858 for a complete listing of required materials and an overview of direct burial installations.

- Use only UL certified Gas/TFE yellow Teflon tape on all fittings. Do not use pipe dope to seal pipe threads or fittings in and out of the CCVP.

- Customer supplied vent riser and vent riser fittings shall be standard full weight (ASTM Schedule 40) wrought iron or steel.

- Vapor polisher installation kit provides either 2" tee (Form Number 861290-002) or 3" reducing tee with busing (Form Number 861290-003) to reduce to 1/2" NPT. Customer supplied reducing tee must not reduce from 2" or 3" to less than 1/2" NPT. If tee reduces to larger than 1/2" use appropriate bushing to reduce the tee to 1/2" NPT.

- For new or rebuilt sites, it is recommended that the installation design specify a threaded fitting for joining the vent pipes to the underground piping system.

- Modification to plumbing in the inlet flow path (i.e., excessive bends) to the CCVP can result in non-compliance with local codes (ARB Exhibit 11 test) and may adversely affect performance if these installation guidelines are not followed. No liquid traps permitted.

- Vent riser threads shall be in accordance with the standard for pipe threads, general purpose (inch) ANSI/ASME B1.20.1-1983.

- The CCVP outlet shall be not less than 12 feet from grade.

- The CCVP outlet shall be located at least 15 feet from powered ventilation air intake devices.

- The CCVP must be mounted vertically.

- The structure to which the CCVP is mounted must be plumb and perpendicular to grade and independently supported and comply with all applicable codes.

- Offset piping and inlet piping to the CCVP shall be installed to avoid bends. No liquid traps permitted.

- Figures and illustrations in this manual represent typical installations and due to site variation, cannot represent all installation situations. Final installation must comply with instructions provided in this manual and all required codes per the jurisdiction having authority.
Veeder-Root Parts

- Veeder-Root Carbon Canister Vapor Polisher, Form No. 861290-002.

**Table 1. CCVP 2” Installation Kit**

<table>
<thead>
<tr>
<th>Item</th>
<th>Qty.</th>
<th>Description</th>
<th>P/N</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>Carbon Canister</td>
<td>332761-002</td>
</tr>
<tr>
<td>2</td>
<td>1</td>
<td>Inlet Piping Kit</td>
<td>330020-638</td>
</tr>
<tr>
<td>3</td>
<td>1</td>
<td>2” Mounting Bracket Kit</td>
<td>330020-647</td>
</tr>
<tr>
<td>4</td>
<td>1</td>
<td>Group - 2” Pipe and Reducing Tee</td>
<td>332954-002</td>
</tr>
<tr>
<td>5</td>
<td>1</td>
<td>CCVP Installation Instructions</td>
<td>577013-920</td>
</tr>
</tbody>
</table>

- Veeder-Root Carbon Canister Vapor Polisher, Form No. 861290-003.

**Table 2. CCVP 3” Installation Kit**

<table>
<thead>
<tr>
<th>Item</th>
<th>Qty.</th>
<th>Description</th>
<th>P/N</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>Carbon Canister</td>
<td>332761-002</td>
</tr>
<tr>
<td>2</td>
<td>1</td>
<td>Inlet Piping Kit</td>
<td>330020-638</td>
</tr>
<tr>
<td>3</td>
<td>1</td>
<td>3” Mounting Bracket Kit</td>
<td>330020-648</td>
</tr>
<tr>
<td>4</td>
<td>1</td>
<td>Group - 3” Pipe, Reducing Tee &amp; Bushing</td>
<td>332954-003</td>
</tr>
<tr>
<td>5</td>
<td>1</td>
<td>CCVP Installation Instructions</td>
<td>577013-920</td>
</tr>
</tbody>
</table>

- Veeder-Root CCVP replacement parts kits. Note: Replacement part kits are not included with new canister assemblies and must be ordered separately, as needed. See the maintenance section of this manual for details.

**Table 3. CCVP Replacement Parts Kits**

<table>
<thead>
<tr>
<th>Item</th>
<th>Qty.</th>
<th>Description</th>
<th>P/N</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>Valve Enclosure Assembly Kit</td>
<td>330020-643</td>
</tr>
<tr>
<td>2</td>
<td>1</td>
<td>Sensor Housing Kit</td>
<td>330020-644</td>
</tr>
<tr>
<td>3</td>
<td>1</td>
<td>Filter Kit</td>
<td>330020-645</td>
</tr>
<tr>
<td>4</td>
<td>1</td>
<td>Temperature Probe Kit</td>
<td>330020-653</td>
</tr>
</tbody>
</table>
Standard Vent Stack Installation Procedure

1. This procedure requires Veeder-Root installation kits and parts. When using customer provided parts refer also to the alternate vent stack installation procedures.

2. The TLS-3XX Site Prep Manual, P/N 576013-879, must be consulted for the proper installation of a direct-wired carbon canister into hazardous locations. The TLS RF Wireless 2 System (W2) Installation Manual (P/N 577013-964) and document 331940-012, must be consulted for the proper installation of a wireless carbon canister into hazardous locations.

3. During the installation, all required national, state and local safety codes must be followed.

4. The CCVP contains an integral vapor valve that operates in conjunction with the pressure/vacuum (P/V) vent. Location of the vapor valve outlet must conform to the same requirements as the P/V vent. Reference Article 514 of the National Electrical code (NEC) and NFPA 30/30A.

5. Do not install the CCVP on unsupported vent pipes. For all customer supplied supports or strut assemblies, wind loading must comply with all required local, state and national codes and shall be rated for 88 pounds (minimum) static load.

6. **IMPORTANT! To ensure that the canister outlet is 12 feet (minimum) above grade, the CCVP mounting bracket must be positioned according to dimensions shown in Figure 1 and the U-bolts tightly clamped to the support structure before mounting the canister. The mounting bracket must be centered in line with the outlet of the tee before installing the CCVP.**

7. Following all required national, state, local and site safety precautions, carefully hang the CCVP’s notched support tabs onto the top two side studs of its mounting bracket (Step 1 in Figure 2), swing the canister down until all of the slots in the canister’s side mounting tabs seat against the studs in the bracket (Step 2 in Figure 2), then tighten the six side nuts to secure the canister onto its bracket (Step 3 in Figure 2).

8. Figure 3 shows important Class I Div 1, Group D and Class I Div 2, Group D radius spheres and operability test valve handle positions of the installed canister.

9. For installations using the TLS RF Wireless System, skip to Step 15. For installations using a direct-wired CCVP, go to Step 10.

10. Install weather tight junction box, seal off and conduit per all NEC, state and local codes (see example installation in Figure 1).

11. Connect the two-pin connector of the 6-foot cable provided in the installation kit to the CCVP vapor valve, observing plug polarities (see Figure 4). The other end of this cable is passed through a kit supplied cord grip in the upper junction box.

12. Connect the white wire of the two conductor cable from the vapor valve to the positive sensor wire from the TLS console smart sensor interface module (see Figure 5). Connect the black wire on the two conductor cable to the negative sensor wire from the TLS console smart sensor interface module.

13. Following the instructions in Figure 6, seal the wire nuts of each of the two cable connections in the epoxy pack provided.

14. Attach CCVP vapor valve field wiring to the smart sensor interface module in the TLS console as shown in Figure 7.

15. Connect all lower fittings, valve and tubing between the vent pipe and the lower manifold on the CCVP (see Figure 3).

16. See the Test Port Installation section to install a test port for the Exhibit 12 test.

17. Confirm ball valve is in the open, canister to vent stack position (per Figure 3), then insert the clevis pin and secure with the hitch pin.

18. A passing pressure decay test, in accordance with CARB TP-201.3, must be completed after the CCVP is installed (see Exhibit 4 of VR 203 / VR 204).

19. A passing operability test must be completed in accordance with the procedures defined in VR 203 / VR 204 Exhibit 11 & 12.
Standard Vent Stack Installation Procedure

Veeder-Root Parts

Figure 1. Typical direct wired installation example

- **Canister outlet** must be 12 feet minimum above grade.
- **Canister support bracket & fasteners** (from kit 330020-647 or 330020-648).
- **2-pin connector of cable** (from kit) attaches to CCVP valve.
- **Cord grip** (from kit).
- **P/V assembly** (customer supplied).
- **2" or 3" Sched. 40 upper vent pipe**, (from kit or customer supplied).
- **Upper J-box** - Install per all National, State and Local codes (customer supplied). Epoxy enclosed connections in junction box.
- **Install conduit per all National, State and Local codes** (customer supplied).
- **18" Min.**
- **2" or 3" to 1/2" NPT Sched. 40 reducing tee and hex bushing** (from kit or customer supplied fittings). All pipe and pipe fittings must be schedule 40. All tube fittings must be UL listed and installed per all applicable national, state and local codes and approved by the local authority having jurisdiction.
- **2" or 3" lower vent pipe**, Sched. 40 (threaded to fit tee if installing 332954-002 or 332954-003, customer supplied).
- **Vent pipe to support strut fasteners** (customer supplied).
- **Seal off** - Install per all National, State and Local codes (customer supplied).
- **Support strut assembly must be independently anchored in concrete. Wind loading and support must comply with applicable codes. (customer supplied).**
- **Grade**
- **Canister outlet must be 12 feet minimum above grade.**
- **Centerline of bracket's lowest U-bolt**
- **110° Minimum**
- **Critical dimension**
- **Support strut assembly must be independently anchored in concrete. Wind loading and support must comply with applicable codes. (customer supplied).**

Figure 1. Typical direct wired installation example
Figure 2. Installing CCVP onto bracket
The 3 foot radius sphere is classified as Class I, Division 1, Group D
The 5 foot radius sphere is classified as Class I, Division 2, Group D

The 5 foot radius sphere is classified as Class I, Division 1, Group D

12 feet minimum above grade (Ref.)

Reducing tee

Hazardous location point of origin for CCVP

Inlet Piping Kit (PN 330020-638)

Figure 3. Inlet plumbing detail and classified area definition
Standard Vent Stack Installation Procedure

Veeder-Root Parts

Figure 4. Locating the CCVP vapor valve connector

Figure 5. Field wiring CCVP vapor valve - direct-wired CCVP only
INSTRUCTIONS:

NOTE: When temperature is below 50°F (10°C), keep resin in a warm place prior to mixing (e.g., in an inside pocket next to body).

1. Open epoxy sealant package, and remove resin pak.
2. Holding resin pak as shown in A, bend pak along long length.
3. As shown in B, firmly squeeze the RED SIDE of the resin, forcing it through the center seal and into BLACK SIDE.
4. Mix thoroughly to a uniform color by squeezing contents back and forth 25-30 times.
5. Squeeze mixed, warm resin into one end of bag and cutoff other end.
6. Slowly insert wiring connections into sealing pack until they fit snugly against the opposite end as shown in C.
7. Twist open end of bag and use tie wrap to close it off and position the tie wrapped end up until the resin jells.

CAUTION: Epoxy sealant is irritating to eyes, respiratory system, and skin. Can cause allergic skin reaction. Contains: epoxy resin and Cycloaliphatic epoxycarboxylate.

Precautions: Wear suitable protective clothing, gloves, eye, and face protection. Use only in well ventilated areas. Wash thoroughly before eating, drinking, or smoking.

Figure 6. Epoxy sealing CCVP vapor valve field wiring connections - direct-wired CCVP only

Figure 7. Attaching CCVP vapor valve wiring to TLS-350 console - direct-wired CCVP only
Alternate Vent Stack Installations

IMPORTANT!

When a canister is not installed directly to a vent pipe, it is the responsibility of the site owner(s) to:

1. Provide suitably rated mounting locations designed for 88 pounds (minimum) static load.
2. Provide adequate wind loading per all applicable local codes.
3. Follow all recommendations providing an unrestricted flow path into the canister that is free of liquid traps and minimizes the number of bends and turns in the piping. Any departure from the specified installation procedures, must conform to all local code requirements per the jurisdiction having authority.
4. All standard vent stack installation procedures and applicable codes, etc., apply.

Additional requirements are as follows:

- CCVP outlet shall be located not less than 5 feet above the canopy, see NFPA 30: 2008, clause 5.6.3.
- The total length of the tubing (installed horizontally and vertically) between the 3-way valve and the CCVP can not exceed 12 feet. Horizontal lengths shall have a minimum slope of 1/8-inch per foot back to the 3-way valve to drain.
- The horizontal length of tubing between the vent stack and the 3-way valve must not exceed 15 inches. If a horizontal length of more than 15 inches is required, follow the offset riser mounting installation procedures. No liquid traps permitted.
- Customer can supply the following inlet piping materials:
  - 5/8" O.D. x 0.065 wall thickness hard temper copper tubing. Alternatively, customer supplied standard full weight (ASTM Schedule 40) wrought iron or steel pipe (1/2" I.D. minimum) can be substituted subject to applicable codes.
  - ASTM Schedule 40 wrought iron or steel, 2" or 3" vent riser pipe and pipe fittings
- Vapor Polisher installation kit provides either 2" tee (Form Number 861290-002) or 3" reducing tee with bushing (Form Number 861290-003) to reduce to 1/2" NPT. Customer supplied reducing tee must not reduce from 2" or 3" to less than 1/2" NPT. If tee reduces to larger than 1/2" use appropriate bushing to reduce the tee to 1/2" NPT.
- 3-way valve from the inlet piping kit must be used.

Follow the standard installation procedures when installing vapor polishers in configurations similar those in Figure 8 and Figure 9. All installations of this type must comply with NFPA 30/30A and NFPA 70 and are subject to the approval of the local authority having jurisdiction.
Alternate Vent Stack Installations

Figure 8. Through canopy w/extended plumbing

Figure 9. Vent stack mounting
Offset Mount Installations

An offset mount is any installation where the CCVP is not mounted on the P/V vent stack. The CCVP can be mounted to a flat surface, or installed on an offset riser, that is plumbed to the vent stack (see Figure 10 and Figure 11).

The horizontal length of standard inlet piping between the vent stack and the 3-way valve must not exceed 15 inches. If a horizontal length of more than 15 inches is required, use 2-inch minimum pipe. No liquid traps permitted.

The manifold pipe between the vent riser and canister must not exceed 100 feet in length and must be at least 2-inch schedule 40 pipe with no liquid traps present and slope 1/8-inch per foot back to the vent riser to drain. To prevent the CCVP inlet piping from supporting the offset piping weight, provide additional support as required. Offset piping must be capped and comply with applicable local codes.

Flexible connections may be required by local jurisdiction having authority when offset mounting.

Flexible connections between the CCVP’s offset piping and the vent riser are allowable if required by the local authority having jurisdiction to meet seismic requirements.

• Should the flex connection be installed such that it is not supported, the slope of the flex connection from the CCVP back to the vent riser shall be greater than the 1/8-inch per foot slope required for the rest of the piping.
• The flexible connector must be UL approved for a service station above-ground application.
• The local contractor is responsible to provide all necessary schedule 40 piping, pipe fittings and pipe cap.
• The Hazardous Location Area Classification shown for the CCVP in Figure 3 must be considered from the point of origin for all offset mountings.

FLAT MOUNTING

1. The bracket in the installation kit must be used.

2. The mounting point must comply with all applicable codes.

3. The mounting method must be sufficiently rated for 88 pounds as per applicable building codes.

4. If bolting the mounting bracket to the mounting surface, use a minimum of 4 bolts.
Alternate Vent Stack Installations

Offset Mount Installations

Figure 10. Offset mount on a 2” or 3” pipe

Support assembly must be independently anchored. Wind loading and support must comply with applicable codes (customer supplied).

Offset piping shall be 2-inch minimum; not exceed 100 feet in length; and have a minimum slope of 1/8-inch per foot back to the vent pipe.

Secure offset piping to support structure as per applicable codes.

NOTE: Consult local codes. A flex coupling may be required.

CCVP intrinsically-safe label location

12 Feet minimum from grade

Canister installed on 2” or 3” pipe using supplied mounting bracket kit (P/N 330020-647, or 330020-648 as required)

Inlet piping kit (P/N 330020-638)

Customer supplied schedule 40 pipe and pipe fittings

Vent pipe
Alternate Vent Stack Installations

Offset Mount Installations

Figure 11. Offset mount on a supported riser

- Support assembly must be independently anchored. Wind loading and support must comply with applicable codes (customer supplied).
- Canister installed on 2" or 3" riser pipe using supplied mounting bracket kit (P/N 330020-647, or 330020-648 as required)
- Offset piping shall be 2-inch minimum; not exceed 100 feet in length; and have a minimum slope of 1/8-inch per foot back to the vent pipe.
- Secure offset piping to support structure as per applicable codes.
- NOTE: Consult local codes. A flex coupling may be required.

Inlet piping kit (P/N 330020-638)

Pipe cap

Customer supplied schedule 40 pipe and pipe fittings

12 Feet minimum from grade

Vent pipe
**Test Port Installation**

**Standard Installation Procedure**

1. Remove 1/4-inch plug from upper manifold.
2. Install customer supplied schedule 40, 1/4-inch male-to-male with 90 degree elbow NPT fitting by applying Teflon™ tape to the threads and tighten ¼ turn past snug.
3. Install the outlet test port cap by applying Teflon™ tape to the threads and tighten the cap ¼ turn past snug.
4. Perform the CCVP integrity test (VR-203 & VR-204 Exhibit 11).

**Alternate Lowering of the Upper Test Port**

In some installations it may be desirable to have the upper test port more accessible. The steps below describe this procedure.

1. Refer to Figure 12 to install optional piping necessary to lower the CCVP’s operability (upper) test port.
2. Use schedule 40, 1/4-inch pipe and pipe fittings (customer supplied) - install per all applicable codes.
3. Perform the CCVP integrity test (VR-203 & VR-204 Exhibit 11).

![Figure 12. Optional lowering of upper test port](920-4.eps)
Maintenance

Sensor Housing Kit (P/N 330020-644)

1. Remove the three #25 torx screws holding the sensor housing assembly to the vapor valve assembly (see Figure 13).
2. Pull the sensor housing assembly straight out (unplugging it).
3. Align the replacement sensor housing assembly’s connector with the connector in the vapor valve assembly and push in the assembly until it seats against the vapor valve assembly (see Figure 14).
4. Replace the three #25 torx screws in the sensor housing assembly cover until tight.

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Figure 13. Removing sensor housing assembly

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Figure 14. Replacing sensor housing assembly
Filter Kit (P/N 330020-645)

1. Remove the four 1/4-20 x 1 inch hex key bolts from the top of the vapor valve filter housing (see Figure 15).
2. Swing the housing top back and remove the filter plate from its seat and the o-ring from its groove in the vapor valve filter housing’s lower half (see Figure 16).
3. Install a new o-ring in the groove and insert a new filter plate into its seat in the lower half of the housing, close the cover and screw in the four 1/4-20 hex key bolts until tight.
4. Perform the CCVP integrity and flow test (VR-203 & VR-204 Exhibit 11).

![Figure 15. Accessing the valve filter and o-ring](920-17.eps)

![Figure 16. Replacing the valve filter and o-ring](920-18.eps)
Valve Enclosure Assembly Kit (P/N 330020-643)

Figure 17. Removing vapor valve assembly

1. Remove the cables from the two connectors on the rear of the vapor valve assembly.
2. Remove the four 1/4-20 x 1 inch hex key bolts from the top of the vapor valve filter housing (see Figure 17).
3. Remove the hitch clip from the long clevis pin in the front hinge of the vapor valve assembly and vapor valve filter housing (see Figure 18).
4. Push the long clevis pin out and free of the hinge bores and lift up the vapor valve assembly. Be careful not to damage the filter in the vapor valve filter housing.
5. Place the new vapor valve assembly onto the vapor valve filter housing and push the long clevis pin through the hinge bores. Insert the hitch pin in the hole in the end of the clevis pin.
6. Screw in the four 1/4-20 hex key bolts until tight.
7. Reconnect the two cables to the two connectors on the vapor valve assembly.
8. Perform the CCVP integrity and flow test (VR-203 & VR-204 Exhibit 11).
Figure 18. Replacing vapor valve assembly
Thermal Probe Kit (P/N 330020-653)

1. Cut the tie wrap around the thermal probe’s protective boot and remove and set aside the boot. Remove the thermal probe cable connector from the back of the vapor valve assembly (see Figure 19).

2. Using a 9/16-inch open-end wrench, remove the thermal probe from the top of the CCVP.

3. Install and tighten the replacement thermal probe into its port in top of the CCVP.

4. Route the thermal probe connector cable through the opening in the top of the CCVP as shown in the above figure and attach the cable connector to the top port on the rear of the vapor valve assembly.

5. Make a small bend in the thermal probe cable no more than one inch above the probe hex nut (see Figure 20).

6. Slide the boot over the bend of the cable and push it down over the probe's hex nut until it rests on the top of the CCVP. Get a tie wrap from the kit and position it around the end of the boot just under the probe’s hex nut and tighten it (see Figure 21).

7. Perform the CCVP integrity and flow test (VR-203 & VR-204 Exhibit 11).
Create a loop in the cable less than 1-inch from the top of the probe’s hex nut

1-inch (25mm) or less

Figure 20. Preparing the thermal probe cable for the protective boot

Position tie wrap around boot end just under the probe’s hex nut

Figure 21. Positioning the tie wrap over the probe cable’s protective boot