VST Installation Procedure for
Phase II Coaxial EVR Balance
Dripless Nozzles
Part Number Series: VST-EVR-NBcc, VST-EVR-NBccR
cc = Scuff Guard Color Code and R = rebuilt

GENERAL INFORMATION
If hanging hardware components are involved in a drive-off or incur other customer abuse, each individual component must be functionally tested prior to customer dispensing activities.

INSTALLATION PREPARATION
This procedure must be followed to insure leak-proof installation and operation of these nozzles.
1. Turn off and tag the power to the dispenser. Dispenser must be de-energized prior to service to avoid personal injury.
2. Barricade work area to block vehicle access to the dispenser.
3. Close the dispenser shear valve prior to removing hanging hardware (hoses, safety breakaways, and nozzles).
4. Drain liquid product from the hanging hardware set into an approved container prior to replacing any hanging hardware components.
5. Remove hanging hardware from the dispenser prior to making replacement component assembly connections. VST recommends connecting the whip hose to the dispenser as the last connection during the hanging hardware assembly.

INSTALLATION AND FUNCTION TESTS
6. **STOP!** If this is a new facility installation, the fueling point must be flushed into an approved container before installing the nozzle. Using this nozzle to flush the system could result in foreign material becoming lodged in the nozzle’s valve and cause it not to shut off.
7. Initial inspection and function tests:
   a. Carefully unpack nozzle from shipping carton.
   b. Inspect nozzle exterior for any damage.
   c. Inspect threads, lever, lever lock, spout, collection sleeve, band clamps, and face seal to determine that they are present and undamaged.
   d. Verify interlock rod alignment. Check interlock for engagement and release. Proper function of interlock rod requires the nozzle collection sleeve to be compressed ¼” to ½” and the lever to be engaged into the dispensing position. Nozzle will not function without interlock rod properly engaged.
   e. Inspect spout vent hole. It should be clear of debris.

Figure 1.
EVR Hanging Hardware Assembly

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3. Lightly lubricate ALL O-Rings on mating connections with petroleum jelly or other suitable lubricant. DO NOT USE pipe dope or thread sealant.

4. Attach nozzle onto mating hose connection and tighten by hand.

5. Tighten the nozzle connection to 50 ft-lbs of torque. DO NOT OVER TIGHTEN. Use a torque wrench with an open-end attachment to fit the hose couplings and an open-end wrench to properly tighten coupling connections. DO NOT USE channellocks or pliers to tighten hose joints. Proper ft./lb. torque may not be achieved with these tools.

6. Purge air from the system by pumping one-tenth (1/10) to two-tenths (2/10) of a gallon of fuel into an approved container. Inspect the nozzle connection for liquid leaks and make proper adjustments at hose connection if necessary.

7. Check the nozzle shut-off action by dispensing fuel into an approved container at least three times to assure the proper automatic operation of the interlock rod. According to U/L requirement 842, the fuel flow-rate must be greater than 3 gpm for the automatic shut-off mechanism to operate.

To test, operate the nozzle and submerge the spout tip in fuel until the fuel level covers the vent hole. The main valve of the nozzle automatically shuts off when the liquid covers the vent hole at the end of the spout. The nozzle is not designed to operate on gravity flow. The hold-open latch will disengage automatically when liquid covers the vent hole in the spout. Verify that the fuel flow stops when the nozzle collection sleeve is decompressed (e.g. interlock rod is disengaged). To test that the fuel flow stops, dispense some fuel into an approved container. Slowly remove the nozzle from the container while dispensing fuel. Fuel flow should stop when the nozzle collection sleeve is fully decompressed.

8. Measure the resistance between the dispenser outlet casting and the tip of the nozzle spout. Use an electronic multimeter set on the high range of the ohmmeter function. Resistance should not indicate more than 70,000 ohms per foot of hose. Example: The measured resistance for a 12-foot hose must not exceed 840,000 ohms (840 kilohms).

MaintenancE
Inspect nozzles daily for damaged component parts: vapor collection sleeve, face seal, interlock rod, spout, lever, lever lock, etc. Damaged components must be replaced. Vent hole at the end of the spout should be clear of debris. The nozzle will not operate properly if vent hole becomes clogged. The nozzle will not function properly without the interlock rod properly engaged. Keep the hose connections tight.

Should there be a drive-off or incidence of customer abuse, follow the initial inspection instructions found in the INSTALLATION section. The nozzle should be replaced when damaged. The nozzle is designed and constructed to give lasting service if properly handled and maintained. If for any reason it should need attention, contact your VST distributor for proper disposition.

Note
Due to abuse, misuse, changing gasoline formulas, variation in maintenance practices, environmental conditions, and/or conditions beyond the manufacturer’s control, dispensing equipment may need replacement before five (5) years. Inspections and proper maintenance procedures should be followed by the station manager to determine if replacement is required before five (5) years.

Warning
Unauthorized rebuilding or modifying of nozzles voids ALL approvals and warranties.

VST products must be used in compliance with applicable federal, state, and local laws and regulations.

If local regulatory codes prohibit use of the nozzle’s hold-open clip, it must be removed prior to nozzle installation. Remove the nozzle to a safe work area.
Place the nozzle on a flat surface.
Locate the alloy rivet securing the hold-open clip and spring in the nozzle’s handle. Use a drill with a 3/16” (5mm) drill bit, drill out the rivet securing the hold-open clip, and discard the clip, spring, and all other rivet debris.

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Permanent ID Information:

- Emco Logo on Boot Connector
- Model No. on Spout
- Emco Wheaton Security Rivet
- Emco Logo on Scuff
- Emco Logo on Lever Guard
- UL Logo
- Serial Number Plate

INSTALLATION INSTRUCTIONS

Service Tools Required:

- 1 7/8” Crows Foot
- Pipe Wrench w/ Flat Jaws
- Petroleum Jelly or Other Suitable Lubricant
- Torque Wrench w/ 50 ft-lbs Setting
- Gasoline Approved Container

CAUTION:

1. Always barricade work area to keep pedestrians and vehicles from accessing the dispenser.

2. Always use a gasoline approved container or test can when performing any type of preventive maintenance.

3. Before attempting to install, remove or service the A4005EVR nozzle, turn off and tag out power to the corresponding dispenser.

4. Before attempting to install, remove or service the A4005EVR nozzle, close the emergency impact valves located inside the base of the dispenser. Relieve the line pressure and standing fuel through the nozzle spout into a gasoline approved container by compressing the bellows and squeezing the lever.

IMPORTANT: Failure to perform cautions 3 and 4 may result in a hazardous gasoline spill, damage to equipment, personal injury and/or death.
Pre-Inspection:

1. Carefully unpack and remove the A4005EVR nozzle from the shipping container. Evaluate the following components for damage: scuff guard, lever guard, lever, hold open latch, serial number plate, security rivet, bellows, band clamps, boot face and spout.

2. Verify the automatic shut-off located at the end of the spout. The vent hole must be free and clear of all debris.

3. Verify the fuel path o-rings located at the hose end of the A4005EVR nozzle. Both o-rings must be properly secured inside the factory machined grooves.

Pre-Functional Test:

4. Functional test the insertion interlock of the A4005EVR nozzle by compressing the bellows and then squeezing the lever. The A4005EVR nozzle will not function unless the insertion interlock is properly engaged.

Pre-Installation:

5. Lightly lubricate both fuel path o-rings using petroleum jelly or other suitable lubricant.

6. Lightly lubricate both fuel path o-rings using petroleum jelly or other suitable lubricant.
6. Before attempting to install the A4005EVR nozzle onto the curb hose, verify the vapor path o-ring is properly secured onto the connector, and in good working condition. Lightly lubricate the o-ring using petroleum jelly or other suitable lubricant.

**IMPORTANT:** Do not use pipe thread sealant compound or Teflon tape when installing the A4005EVR nozzle. Failure to comply will void warranty.

**Installation:**

**IMPORTANT:** If this is a new facility installation, the fueling point must be flushed into a gasoline approved container before installing the A4005EVR nozzle. Failure to perform this procedure could result in foreign material becoming lodged inside the nozzle’s fuel path causing it not to shut off or a reduction in fuel flow.

7. Attach the A4005EVR nozzle onto the curb hose connector. Tighten by hand to avoid cross threading. Take caution to avoid pinching the vapor path o-ring.

8. Using a 1 7/8" crows foot and torque wrench tighten the curb hose connector to 50 ft-lbs of torque.
**Post Functional Tests:**

9. Carefully purge the trapped air from the fueling point. Begin dispensing by compressing the bellows and then squeezing the lever. Dispense one gallon of fuel into a gasoline approved container.

10. Functional test the automatic shutoff of the A4005EVR nozzle. Begin dispensing by compressing the bellows and then squeezing the lever. Place the hold-open latch in “high” clip position to secure the lever. Dispense one gallon of fuel into a gasoline approved container. At the same time, lower the spout tip into the standing fuel until the vent hole is completely submersed. The main valve of the A4005EVR nozzle will automatically close causing fuel flow to stop.

**IMPORTANT:** Perform step 10 a minimum of three times to assure the insertion interlock, hold open latch and the automatic shutoff of the A4005EVR nozzle are operating properly.

According to UL requirement 842, the fuel flow rate must be greater than 3 gallons per minute for the automatic shutoff to operate properly. A common cause of low flow rates are dirty or clogged dispenser filters.

**Post Inspection:**

11. Before placing the A4005EVR nozzle onto the dispenser cradle, inspect all hanging hardware connections for potential fuel leaks. Make proper adjustments if necessary.

**PREVENTIVE MAINTENANCE**

1. Weekly inspect the A4005EVR nozzle, evaluate the following components for damage: scuff guard, lever guard, lever, hold open latch, serial number plate, security rivet, bellows, band clamps, boot face and spout. Damage components must be replaced with factory authorized service kits.

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
</tr>
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<tbody>
<tr>
<td>492775EVR</td>
<td>Bellows &amp; Boot Face Kit</td>
</tr>
<tr>
<td>492776EVR</td>
<td>Boot Face Kit</td>
</tr>
<tr>
<td>492834EVR</td>
<td>Spout Kit</td>
</tr>
<tr>
<td>494150EVR</td>
<td>Latch Kit</td>
</tr>
<tr>
<td>494748EVR</td>
<td>Fuel Path O-ring Kit</td>
</tr>
<tr>
<td>494750EVR</td>
<td>Bellows Band Clamps Kit</td>
</tr>
<tr>
<td>A0557EVR-XXX</td>
<td>Scuff Guard Kit</td>
</tr>
</tbody>
</table>
IMPORTANT: Do not remove the serial number plate and security rivet from the A4005EVR nozzle. Failure to comply will void warranty.

2. Weekly inspect the automatic shutoff located at the end of the spout. The vent hole must be free and clear of all debris.

3. Weekly inspect all hanging hardware connections for potential fuel leaks.

IMPORTANT: Should a drive-off or incidence of customer abuse occur, follow the initial inspection and function instructions found in the installation section.

PERFORMANCE STANDARDS & SPECIFICATIONS

This component was factory tested to, and met the following specifications:

1. Meets ARB Material Compatibility with Fuel Blends as per Section 3.8 of CP-201.

2. Meets ARB Capable of Refueling Any Vehicle Standards as per Section 4.7.1 of CP-201.

3. Meets ARB Spout Dimension Standards as per Section 4.7.3 of CP-201.

4. Meets ARB Nozzle and Dispenser Compatibility Standards as per Section 4.9 of CP-201.

5. Meets ARB Balance Nozzle Criteria Standards as per Section 5.1 of CP-201.

6. TP-201.2B – Complies with the maximum allowable leak rate of 0.07 CFH @ 2.00 inches of water column pressure.

7. TP-201.2C – Complies with the maximum allowable spillage factor of 0.24 pounds/ 1,000 gallons.

8. TP-201.2D – Complies with the maximum allowable average of 3 pcst fuel drips.

9. TP-201.2E – Complies with the maximum allowable average of 100mL liquid retention and 1mL liquid spit-back.

10. TP-201.2J – Complies with the maximum allowable component pressure drop of 0.08 inches of water column @ 60 CFH.

IMPORTANT: Leave these installation instructions with the station owner and/or operator.
WARRANTY POLICY

Emco Wheaton Retail Corporation service station products are warranted to be free from defects in material and workmanship under normal use and service. Vapor recovery nozzles are warranted for a period of twelve (12) months from the date of shipment from Emco Wheaton Retail Corporation or from installation date as specified by the returned warranty card, not to exceed fourteen (14) months from the date of shipment from Emco Wheaton Retail Corporation. This warranty excludes the spout and/or front end components of balance vapor recovery nozzles unless damage is obvious when the nozzle is removed from the shipping carton and the defective nozzle is returned to Emco Wheaton Retail Corporation prior to use and within two (2) months from the date of invoice. Other service station products are warranted for a period of twelve (12) months from the date of manufacture.

Emco Wheaton Retail Corporation shall, at its option, repair or replace that part which proves to be defective. Repaired or replacement nozzles are warranted for the balance of the original warranty period. This warranty is void unless the original purchaser and any subsequent purchaser returns the claimed defective item to Emco Wheaton Retail Corporation for inspection to determine whether the claimed defect is covered by this warranty.

The exclusive and sole remedy under this warranty is repair or replacement of the defective part. Emco is not responsible for claims for damage caused by improper installation or maintenance, corrosive fluids, misuse of the product or use of the product for other than its intended purpose; or accident, acts of God, or natural phenomena. Emco will not pay for labor or related expenses, nor shall Emco be liable for any incidental, consequential or exemplary damages. This warranty is void if the Emco Wheaton Retail Corporation product has been previously repaired with parts not approved by Emco Wheaton Retail Corporation, or if a nozzle bears the mark or imprint of a company other than Emco Wheaton Retail Corporation, indicating the nozzle has been rebuilt or repaired by a company other than Emco Wheaton Retail Corporation.

EMCO WHEATON RETAIL CORPORATION MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, WHETHER WRITTEN OR ORAL, INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE.

In the event a nozzle is returned to Emco Wheaton Retail Corporation within the warranty period described above, and when tested is found to be functional and without defect, Emco Wheaton Retail Corporation reserves the right to return the nozzle to the customer or apply a Core Credit (see Nozzle Core Return Program), at Emco Wheaton Retail Corporation’s discretion.

In the event of failure within the warranty period, call the Customer Service Department at (800) 214-4334. Describe the problem and provide the product date stamp information to the customer service representative. In the case of a nozzle, provide the serial number. The customer service representative will provide a product complaint number, if applicable. Ship the defective equipment PREPAID, to Emco Wheaton Retail Corporation for repair or replacement.

Emco Wheaton Retail Corporation products should be used in compliance with applicable federal, state and local laws and regulations. Product selection should be based on physical specifications and limitations and compatibility with the environment and material to be handled. All illustrations and specifications are based on the latest product information available at the time of publication. Emco Wheaton Retail Corporation reserves the right to make changes at any time in prices, materials, specifications and models and to discontinue models without notice or obligation.

Emco Wheaton Retail Corporation warrants the workmanship and materials to be free of defects and will comply with the performance standards of California ARB GP-201 for a period of one (1) year from the date of installation or fourteen months from the date of shipment from Emco Wheaton Retail Corporation.

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