

Appendix C

California Environmental Protection Agency



PROPOSED **Spark-Ignition Marine Engine Evaporative Emissions Test Procedure**

TP - 1502

**Test Procedure for Determining Hot Soak Evaporative Emissions from
Spark-Ignition Marine Engines**

Adopted Date: XXX

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**California Environmental Protection Agency
Air Resources Board**

Spark-Ignition Marine Engine Evaporative Emissions Test Procedure

TP-1502

**Test Procedure for Determining Hot Soak Evaporative Emissions from
Spark-Ignition Marine Engines**

A set of definitions common to all certification and test procedures is in Cal. Code Regs., tit. 13, §2752 et seq. These definitions apply to all applicable instances in this test procedure.

For the purpose of this procedure, the term "CARB" refers to the California Air Resources Board, and the term "Executive Officer" refers to the CARB Executive Officer, or his or her authorized representative or designee.

1. APPLICABILITY

This test procedure, TP-1502, is used to determine the hot soak emissions of spark-ignition marine engines (SIME). SIME are defined in Cal. Code Regs., tit. 13, §2853 et seq. This test procedure is proposed pursuant to sections 43013 and 43018 of the California Health and Safety Code, and the references cited in section (9) of this document, and is applicable in all cases where equipment subject to fuel injection performance standard are sold, supplied, offered for sale, or manufactured for use in the State of California.

1.1 Requirement to Comply with All Other Applicable Codes and Regulations

Certification or approval of a certified SIME by the Executive Officer does not exempt any part of the fuel systems from compliance with other applicable codes and regulations such as state and federal safety codes and regulations.

1.2 Safety

This test procedure involves the use of flammable materials and possibly hazardous operations and should only be conducted by or under the supervision of those familiar and experienced in the safe use of such materials and operations. Appropriate safety precautions should be observed at all times while performing the test sequences in this test procedure.

2. PERFORMANCE STANDARDS

The minimum performance standard for certification of a SIME is defined in Cal. Code Regs., tit. 13, §2855.

3. GENERAL SUMMARY OF TEST PROCEDURE

A sealed housing for evaporative determination (SHED) is used to measure hot soak emissions. This method subjects a SIME to a constant temperature profile while maintaining a constant pressure and continuously sampling for hydrocarbons (HC) with a flame ionization detector (FID). The volume of a SHED enclosure can be accurately determined. The calculation of the mass of the diurnal evaporative emissions is as specified in Part III of the "California Evaporative Emission Standards and Test Procedures for 2001 and Subsequent Model Motor Vehicles."

This test procedure measures hot soak emissions from SIME with complete evaporative emissions control systems as defined in Cal. Code Regs., tit. 13, §2752 (a)(8) by subjecting them to a hot soak test. E10 CERT fuel must be used. The basic process is as follows:

- Fill a portable fuel tank with attached fuel line and quick connect (fuel delivery system) with fuel and attach it to the engine.
- Precondition the engine and fuel delivery system.
- Drain and refill fuel delivery system.
- Operate engine at 50 percent maximum governed speed for fifteen minutes.
- Soak the engine for 6-36 hours at 65-86°F (18.3-30°C) with the last 6 hours being at 65°F (18.3°C).
- Operate engine at 50 percent maximum governed speed for fifteen minutes to allow the engine to reach normal operating temperature.
- Disconnect the fuel delivery system and place only the engine inside SHED.
- Subject the engine to a three-hour constant 105°F (40.6°C) hot soak.

The mass of total HC measured by the SHED over the 3-hour constant temperature profile is compared with the performance standards in Cal. Code Regs., tit. 13, §2855. SIME that meet the appropriate performance standard shall be considered compliant.

4. INSTRUMENTATION

The instrumentation necessary to perform evaporative emissions testing for SIME is the same instrumentation used for passenger cars and light duty vehicles, and is described in title 40, Code of Federal Regulations (CFR), Part 86, section 86.107-96.

4.1 Calibrations

Evaporative emissions enclosure calibrations are specified in title, 40, CFR, Part 86, section 86.117-90, as incorporated by reference amended with the following subsection:

The evaporative emissions measurement enclosure calibration consists of the following parts: initial and periodic determination of enclosure background emissions, initial determination of enclosure volume, and periodic HC and ethanol retention check and calibration. Calibration for HC and ethanol may be conducted in the same test run or in sequential test runs.

- All test fuels must be tested to ensure they meet CARB specification for E10 CERT fuel. Fuel analysis certification results from a fuel supplier are sufficient to meet this requirement.
- The SHED must be capable of controlling temperature to within the specification of this test procedure while keeping pressure constant.

5. PRE-SOAK

The SIME fuel system must be sufficiently soaked at the test temperature to ensure that the entire fuel system temperature has reached equilibrium.

- Fill the fuel delivery system with California E10 CERT fuel.
- Operate the engine at 50 percent maximum governed speed for fifteen minutes to allow the engine to reach normal operating temperature.
- Soak the engine and fuel delivery system for no less than 30 days at 68-86°F (18.3-30°C).

6. TEST PROCEDURE

- Drain and refill the fuel delivery system with E10 CERT fuel and attach it to the engine.
- Operate the engine at 50 percent maximum governed speed for fifteen minutes to allow the engine to reach normal operating temperature.
- Soak the engine and fuel delivery system at 65-86°F (18.3-30°C) for 6-36 hours with the last six hours at 65°F ± 2°F (18.3°C ± 1.1°C).
- Purge the SHED of HCs.
- Keep the SHED wall temperature at 105°F ± 2°F (40.6°C ± 1.1°C).
- Zero and span the FID (or HFID) HC analyzer immediately prior to beginning the test.
- Operate the engine at 50 percent maximum governed speed for fifteen minutes to allow the engine to reach normal operating temperature.
- Shut off the engine.
- Disconnect and remove the fuel delivery system.
- Place the engine only inside the SHED enclosure within 2 minutes.
- Turn on the enclosed mixing fan.
- Conduct a 3-hour hot soak at a constant 105°F (40.6°C).

7. TEST FUEL

E10 CERT fuel is California certification gasoline as specified in “California 2015 and Subsequent Model Criteria Pollutant Exhaust Emission Standards and Test Procedures and 2017 and Subsequent Model Greenhouse Gas Exhaust Emission Standards and Test Procedures for Passenger Cars, Light-Duty Trucks, and Medium-Duty Vehicles” section II.A.100.3.1.2 as adopted March 22, 2012, as incorporated by reference herein.

8. CALCULATING EMISSIONS

The procedure for calculating of non-methane HC emissions in grams can be found in Part III of the “California Evaporative Emission Standards and Test Procedures for 2001 and Subsequent Model Passenger Cars, Light-Duty Trucks, and Medium-Duty Vehicles”.

Permeation emissions from permeating materials (such as fuel hose, fuel tank, etc.) must be calculated separately and subtracted from the overall HC emissions calculation.

9. ALTERNATIVE TEST PROCEDURES

Test procedures, other than specified above, shall only be used if prior written approval is obtained from the Executive Officer. In order to obtain approval of an alternative test procedure, the applicant is responsible for demonstrating to the Executive Officer that the alternative test procedure is equivalent to this test procedure.

- Documentation of any such approvals and demonstrations shall be maintained by the Executive Officer and shall be made available upon request.
- Demonstration of equivalency must include a minimum of three (3) test results each from TP-1502 and from the submitted alternative test procedure. The application must also include a comparison of the results demonstrating that the submitted alternative test procedure yields results equivalent to this test procedure. The applicant must submit the test procedure in detail for an engineering review and clearly identify any modifications to TP-1502.
- Once approved for use, an alternative test procedure may be used and referenced by any manufacturer subject to the limitations and constraints in the Executive Order approving the alternative test procedure.

10. REFERENCES

1. *California Evaporative Emission Standards and Test Procedures for 2001 and Subsequent Model Passenger Cars, Light-Duty Trucks, and Medium-Duty Vehicles*, California Environmental Protection Agency, Air Resources Board, El Monte, CA, 2000.
2. *Control of Emissions from New and In-use Highway Vehicles and Engines*, Code of Federal Regulations Part 86, 1995.