

# Proposed Suggested Control Measure for Automotive Coatings



Board Meeting  
Sacramento CA  
October 20, 2005

California Environmental Protection Agency

 **Air Resources Board**

# Today's Presentation

- Background
- Reasons for Proposed SCM
- SCM Development
- SCM Provisions
- Benefits & Impacts
- Summary & Recommendation

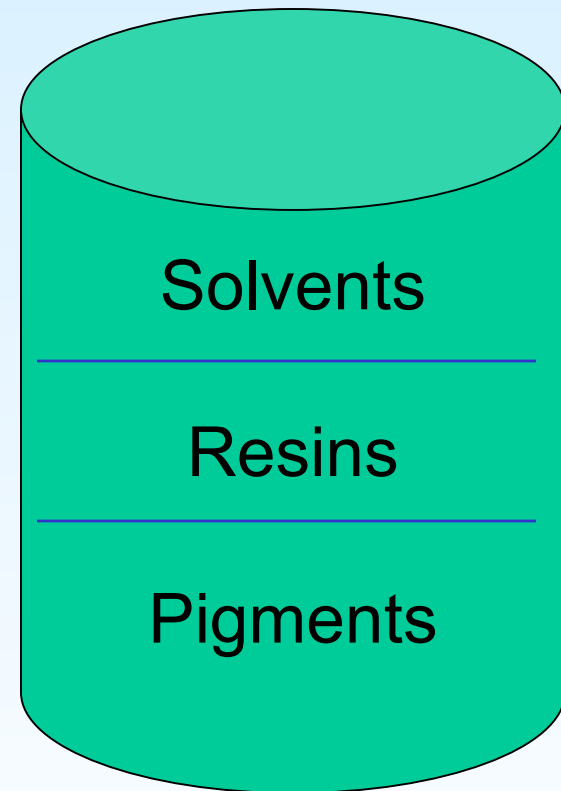
# Background

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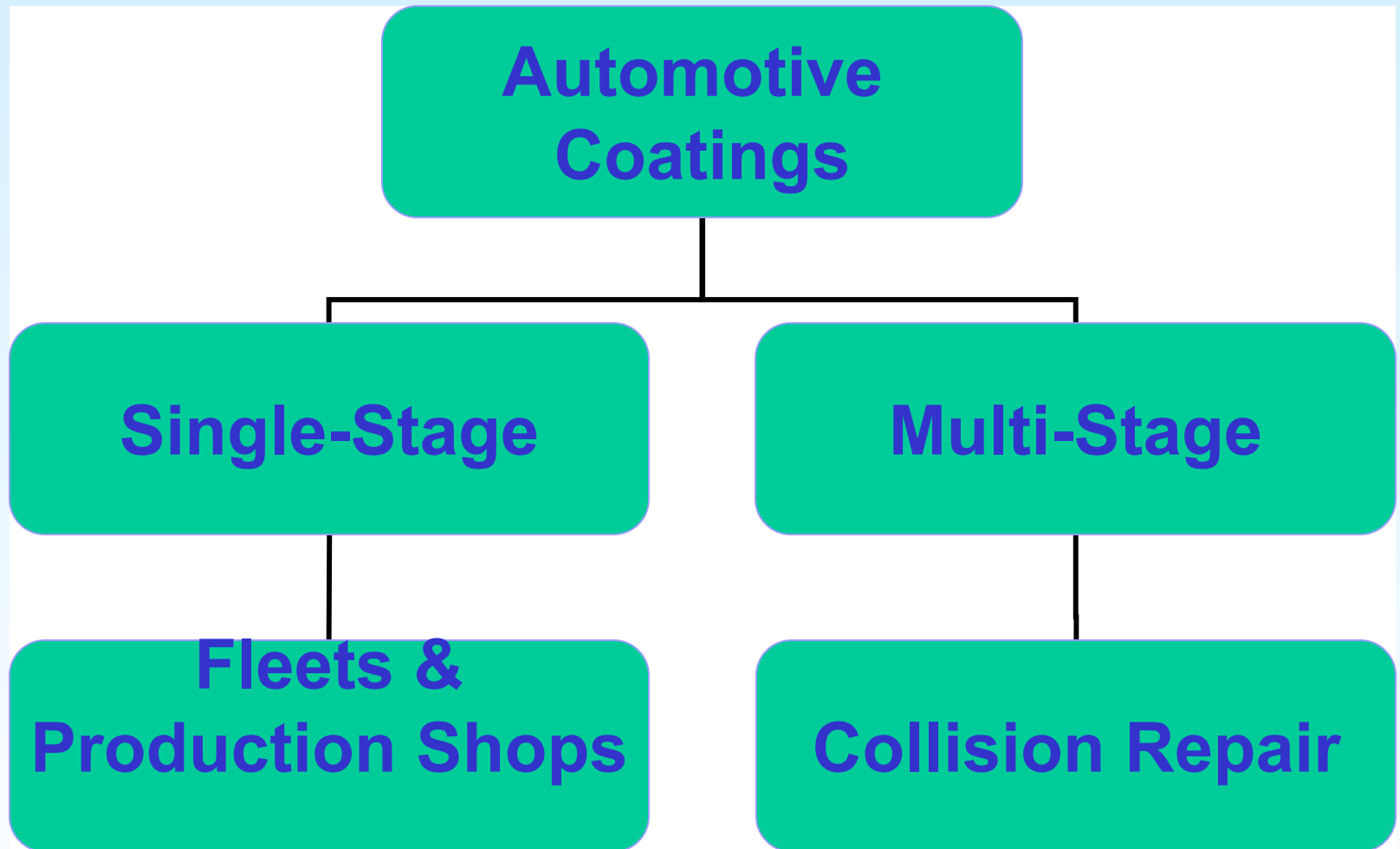
- What Are Automotive Coatings?  
Coatings used in motor vehicle  
or mobile equipment refinishing  
or repair

# Background

## Coatings Technology

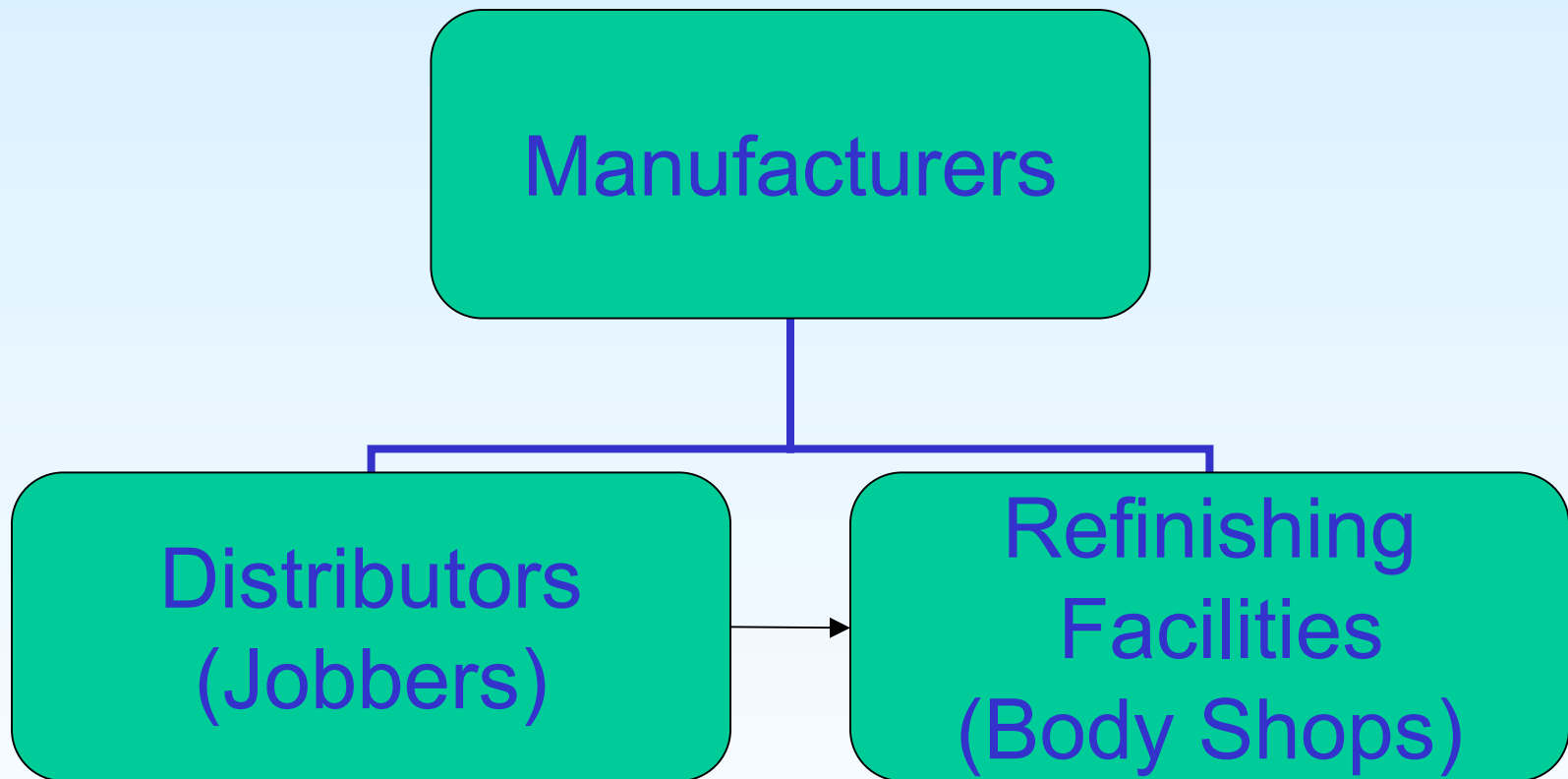


# Background



# Background

## Coatings Industry Overview



# Background

- Automotive Refinishing Industry
  - Over 4,000 refinishing facilities
  - Most are small businesses



# Background

- Who controls VOC emissions from automotive coatings?
  - Air Districts
  - U.S. EPA
- ARB has oversight authority

# Background

- Current Requirements
  - 20 Air District Rules
  - U.S. EPA National Rule

# Reasons for Proposed SCM

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- Reduce VOC emissions
- Meet State Implementation Plan and California Clean Air Act requirements
- Ozone and PM attainment plans due in 2007 and 2008



# Reasons for Proposed SCM

- Promote consistency and uniformity among air district rules
- Improve enforceability
- Community Health/Environmental Justice

# SCM Development

# SCM Development

- ARB's 2002 Automotive Coatings Survey
- Technical analyses of coating categories
- Meetings with districts, U.S. EPA and industry
- Six public workshops statewide
- Analysis of cost and environmental impacts

# SCM Development

- ARB's 2002 Automotive Coatings Survey
  - Captures 2001 sales data
  - Collected by coating category
  - Requested complete coating formulations



# SCM Development

- ARB's 2002 Automotive Coatings Survey Findings
  - 17 manufacturers participated
  - 3.7 million gallons sold in 2001
  - Seven manufacturers sold 95% of volume

# SCM Provisions

# SCM Provisions

- Overview of SCM Proposal
  - Combines VOC limits for cars and fleet vehicles
  - Eliminates the composite VOC limit for color and clear coatings
  - Combines coating categories
  - Replaces specialty coatings categories with specific categories

# SCM Provisions

- Overview of SCM Proposal
  - Establishes most VOC limits based on available technology
  - Establishes a prohibition of possession
  - Lowers the VOC limits for cleaning solvents
  - Proposes TBAC exemption
  - Simplifies recordkeeping and improves labeling

# SCM Provisions

## Proposed VOC Limits Effective January 1, 2009

<i>Coating Category</i>	<i>Proposed VOC limit</i>
Adhesion Promoter	540
Clear Coating	250
Color Coating	420
Multi-color Coating	680
Pretreatment Coating	660
Primer	250
Single-Stage Coating	340
Temporary Protective Coating	60
Truck Bed Liner Coating	310
Underbody Coating	430
Uniform Finish Coating	540
Any Other Coating Type	250



# SCM Provisions

## Companies with Compliant Products

<i>Coating Category</i>	<i>No. of Companies</i>
Adhesion Promoter	0
Clear Coating	11
Color Coating	6
Multi-color Coating	1
Pretreatment Coating	2
Primer	12
Single-Stage Coating	2
Temporary Protective Coating	1
Truck Bed Liner Coating	1
Underbody Coating	2
Uniform Finish Coating	1
Any Other Coating Type	N/A

# SCM Provisions

- Proposes 25 g/l VOC Limit for Cleaning Solvents
- Currently in effect in South Coast
- SCM would extend South Coast limit statewide

# Issues



# Issues

- The SCM proposes to exempt TBAC
  - U.S. EPA has exempted TBAC
  - ARB conducted a health risk assessment
- ARB recommends that districts do a category specific evaluation

# Issues

- Primer sealers need higher VOC limit for collision repair
  - Primer sealers subject to primer limit
  - Compliant primer sealers on the market
  - Compliant primer sealers similar to higher VOC products

# Issues

- Single-stage metallics need higher VOC limit for collision repair
  - Primarily used by fleets or production shops
  - Most collision repairs use color and clear coatings
  - Compliant single-stage metallics similar to higher VOC products

# Benefits & Impacts

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Category	Statewide VOC Emissions (tons per day)	Statewide VOC Emission Reductions (tons per day)
Coatings	20.7	13.4
Cleaning Solvents	3.0	2.4

# Benefits & Impacts

Coating Category	Emissions (tpd)	Emission Reductions (tpd)
Color Coating	12.9	8.8
Single-stage Coating	2.9	1.7
Clear Coating	2.7	1.6
Primer	1.8	1.0
All Other Categories	0.5	0.3



# Benefits & Impacts

- Potential Impacts on Refinishing Facilities
  - Likely require use of water-borne color coatings
  - Likely require air movement and heating equipment
  - May require training of paint technicians



# Benefits & Impacts

## ➤ Potential Cost Impacts

- Total annual cost of the proposed SCM:
  - \* \$14 million
  - \* Average annual cost:
    - \$320,000 (manufacturers)
    - \$3,400 (refinishing facilities)
- Cost-Effectiveness: \$ 1.43/lb VOC reduced



# Benefits & Impacts

- What do these costs mean to consumers?
  - Estimated cost to consumers:
    - \* \$11 increase in average repair cost

# Summary & Recommendation

# Summary

- The proposed SCM reduces public exposure to ozone and PM
- The SCM is technically feasible and cost effective
- It is consistent with ARB's environmental justice goals

# Recommendation

- Approve the proposed SCM
- Direct staff to work with the air districts to implement the SCM